

AMENDMENTS TO THE SPECIFICATION

Please replace the present Abstract of the Disclosure with the following amended Abstract of the Disclosure (a clean copy of the amended Abstract of the Disclosure is attached hereto):

A ~~dope~~ dope containing ~~TAC~~ cellulose triacetate is cast from a casting die onto a belt such that a film ~~after the drying may have~~ is formed that has a thickness ~~at~~ of 40 μm ~~after drying~~. A ~~solvent of~~ Solvent in the dope solution on the belt evaporates, and thus a gel-like film ~~may be~~ is formed. The peeling force of the gel-like film ~~becomes to the~~ is at a maximum when the weight percentage of the remaining solvent in the gel-like film is 25 wt.%. In order to reduce ~~the generation of mura or unevenness of the thickness~~ unevenness, the gel-like film is peeled from ~~a the belt with a support of~~ using a peeling roller, as a support when the weight percentage of the remaining solvent is at most 20 wt.%. The peeled gel-like film is dried in a tenter dryer and a casting chamber ~~to be a film~~. After being cooled in a cooling chamber, the film is wound by a winding device.